

NOTICE: THE INFORMATION AND  
DESIGN CONTAINED HEREIN IS THE  
PROPERTY OF PREMIER AVIATION  
WHO RESERVES ALL RIGHTS THERETO

## NOTES (UNLESS OTHERWISE SPECIFIED):

REV STATUS OF SHEETS	REV	-	-	-	-	-	-	-	-
SHEET	1	2	3	4	5	6	7	8	9

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2.1/2.2).

2. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.

3. PRIME SHEET METAL PARTS WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE PRIMER OR EQUIV.

4. EDGE FILL PANEL TO DEPTH OF 1-1/2 CELLS MIN. USING ATR 1000 OR EQUIV.

5. MAKE PARTS PER TEMPLATE. SEE CHART BELOW, TOOL IS TO BE MARKED WITH PART # AND A "T" AT THE END.

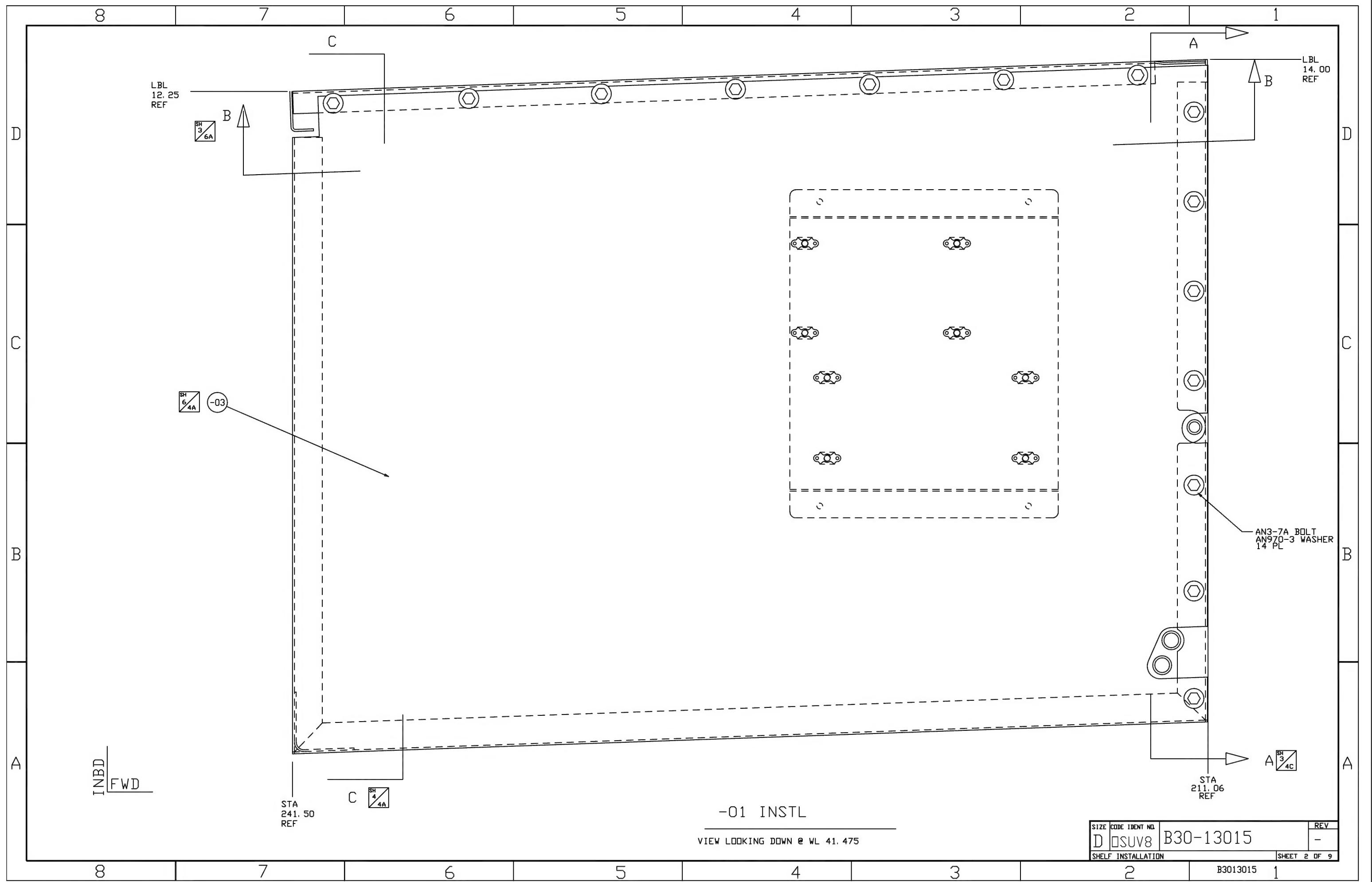
EXAMPLE: BXX-XXXX-XXTP

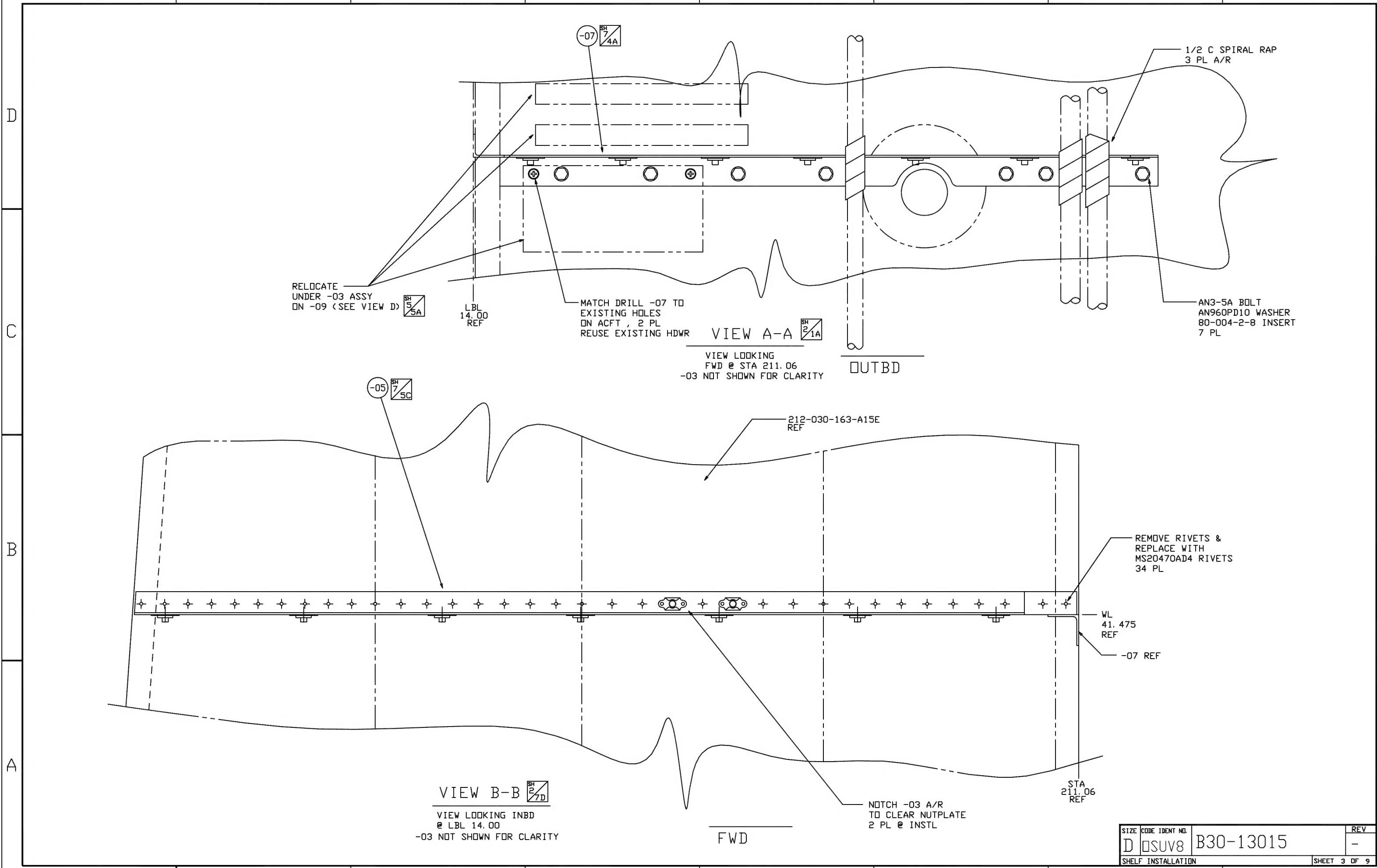
PART #	TOOL #
-13	-13T

REVISIONS			
ZONE	MOD	REV	DATE APPROVED
	-	MFG. RELEASE	

	AR		CR3243-4	RIVET	CHERRY	
		AR	1/2C	SPIRAL RAP	DX ELEC.	
	4		80-005-2-8	INSERT	DELRON	
		14	80-004-2-8	INSERT	DELRON	
	7	7	MS21075L3	NUTPLATE		
	8		MS21075L08	NUTPLATE		
		AR	MS20470AD4	RIVET		
	AR	AR	MS20426AD3	RIVET		
		14	AN970-3	WASHER		
		4	AN960PD10	WASHER		
		14	AN3-7A	BOLT		
		4	AN3-5A	BOLT		
			-29			
			-27	BRKT		
	1		-25	BRKT	,050 THK ALUM 2024-T3, QQ-A-250/4	
		1	-23	BRKT	M/F AND10134-1003 2024-T3511, QQ-A-200/3	
		1	-21	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3	
		1	-19	BRKT	,063 THK ALUM 2024-T3, QQ-A-250/4	
		1	-17	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3	
		1	-15	BRKT	,063 THK ALUM 2024-T3, QQ-A-250/4	
		1	-13	PANEL	,050 THK ALUM CORE 3/8 CELL HONEYCOMB 040 THK 2024-T3, QQ-A-250/4 SKINS	
			-11	OPEN		
		1	-09	BRKT ASSY		
		1	-07	BRKT ASSY		
		1	-05	BRKT ASSY		
		1	-03	SHELF ASSY		
			-01	INSTALLATION		
				PART NO.	DESCRIPTION	SPECIFICATION
						CODE IDENT NO.
	-09	-07	-05	-03	-01	ITEM NO.

MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS???.XX??.05 .XXX?.03 ANGLES?????		DRAWN BY CELESTINO DATE 4/21/92		PREMIER AVIATION GRAND PRAIRIE, TEXAS	
FINISH LAST SECTION LETTER USED 'C'		DN	NHA	CHECKED		SHELF INSTALLATION	
FINISH LAST SECTION LETTER USED 'C'		412		APPROVAL	APPROVAL	APPROVAL	
FINISH LAST SECTION LETTER USED 'C'				RELEASED		SIZE	CODE IDENT NO.
FINISH LAST SECTION LETTER USED 'C'				APPROVAL		D	OSUV8
FINISH LAST SECTION LETTER USED 'C'				APPROVAL		B30-13015	REV.
FINISH LAST SECTION LETTER USED 'C'				APPROVAL		SCALE:	WT:
FINISH LAST SECTION LETTER USED 'C'				APPROVAL			SHEET 1 OF X





D

D

C

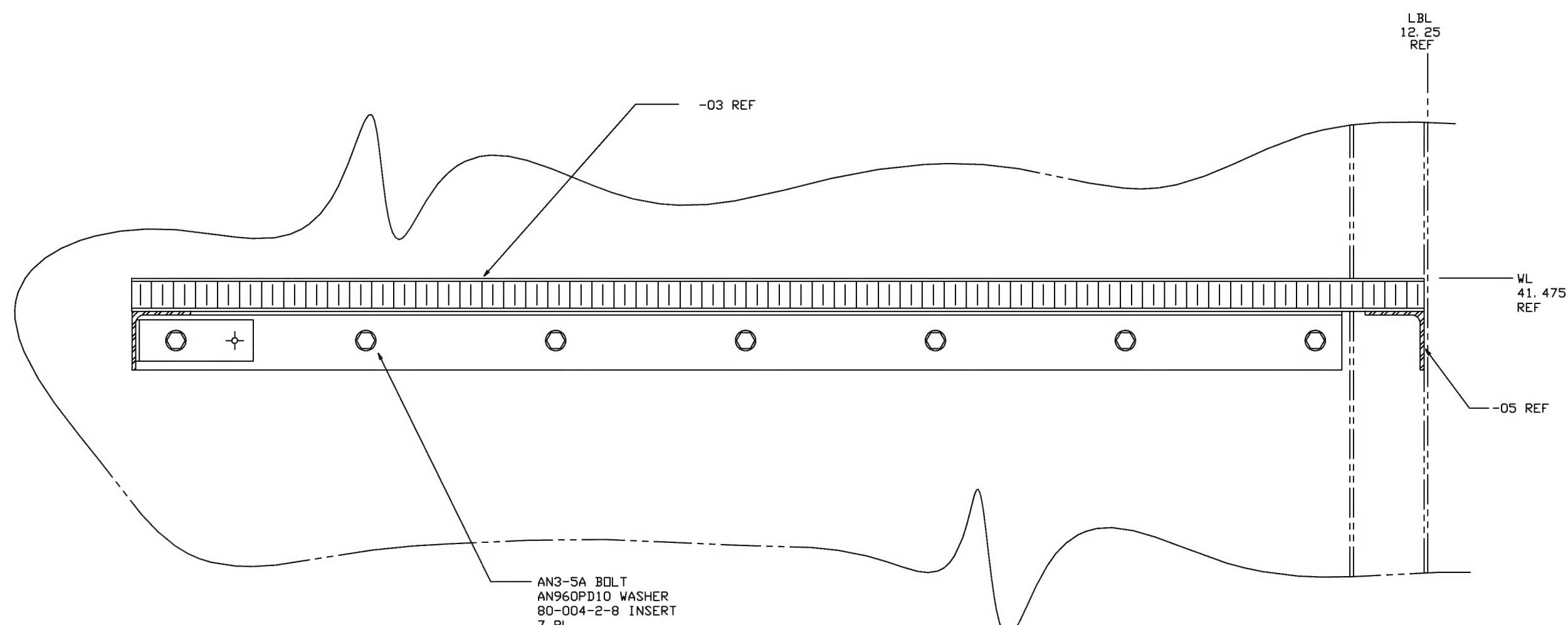
C

B

B

A

A



SIZE	CODE IDENT NO.	
D	DSUV8	B30-13015
		SHELF INSTALLATION

REV -

SHEET 4 OF 9

8 7 6 5 4 3 2 1

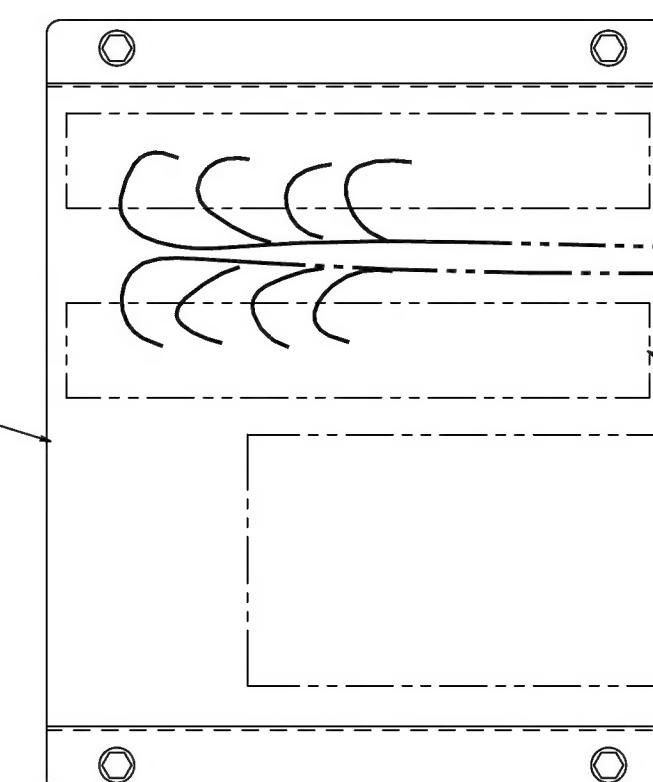
REF  
241.50  
STA

REF  
211.06  
STA

-09 REF

OUTBD  
FWD

REF  
12.25  
LBL



RELOCATED FROM  
VIEW A-A REUSE  
EXISTING HDWR FOR  
MOUNTING

SH  
3  
6C

VIEW D  
SH  
3  
6C

VIEW LOOKING UP  
@ WL 41.50

SIZE CODE IDENT NO.  
**D** OSUV8 B30-13015 REV  
SHELF INSTALLATION SHEET 6 OF 9

8 7 6 5 4 3 2 1

B3013015 1

D

D

C

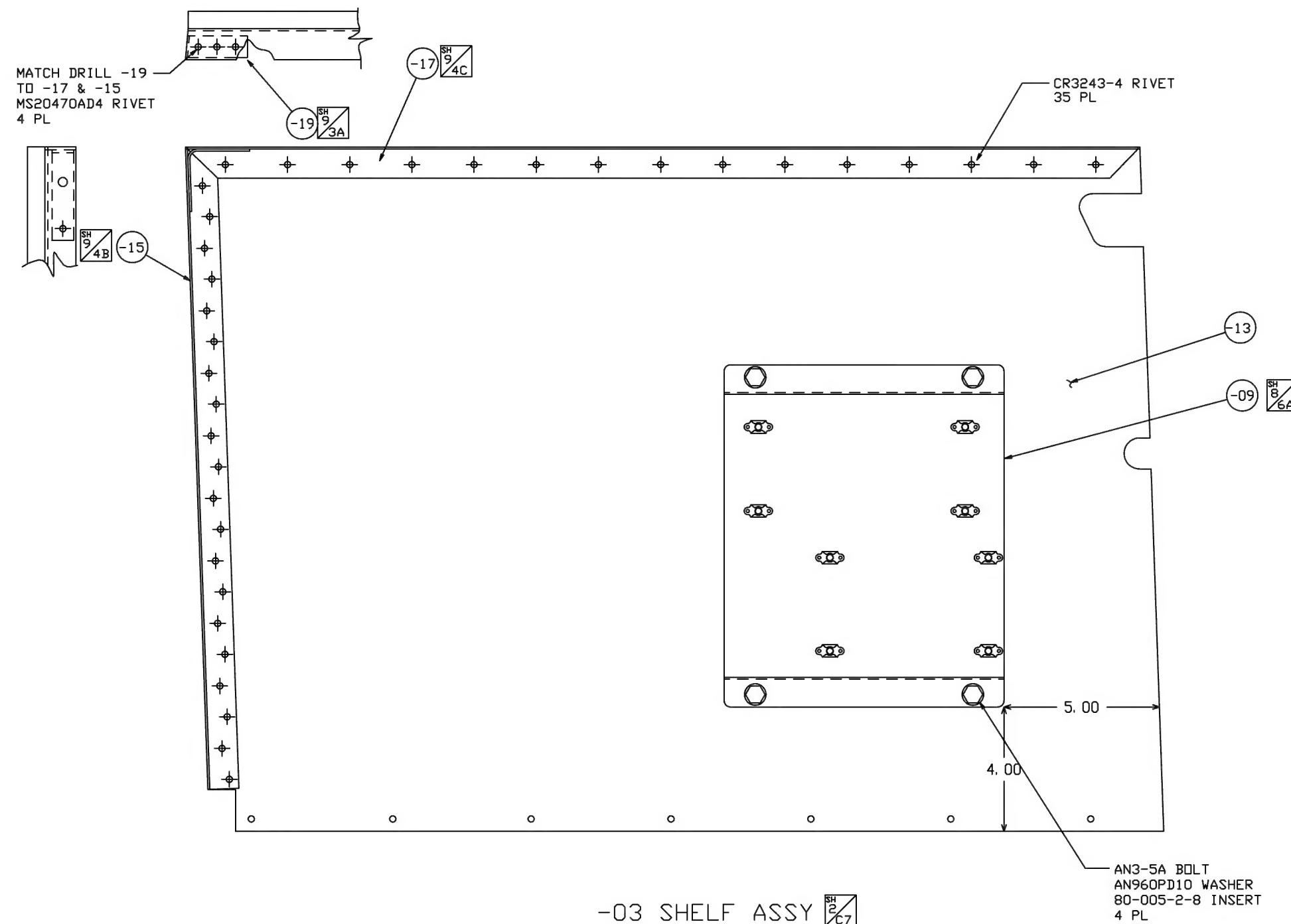
C

B

B

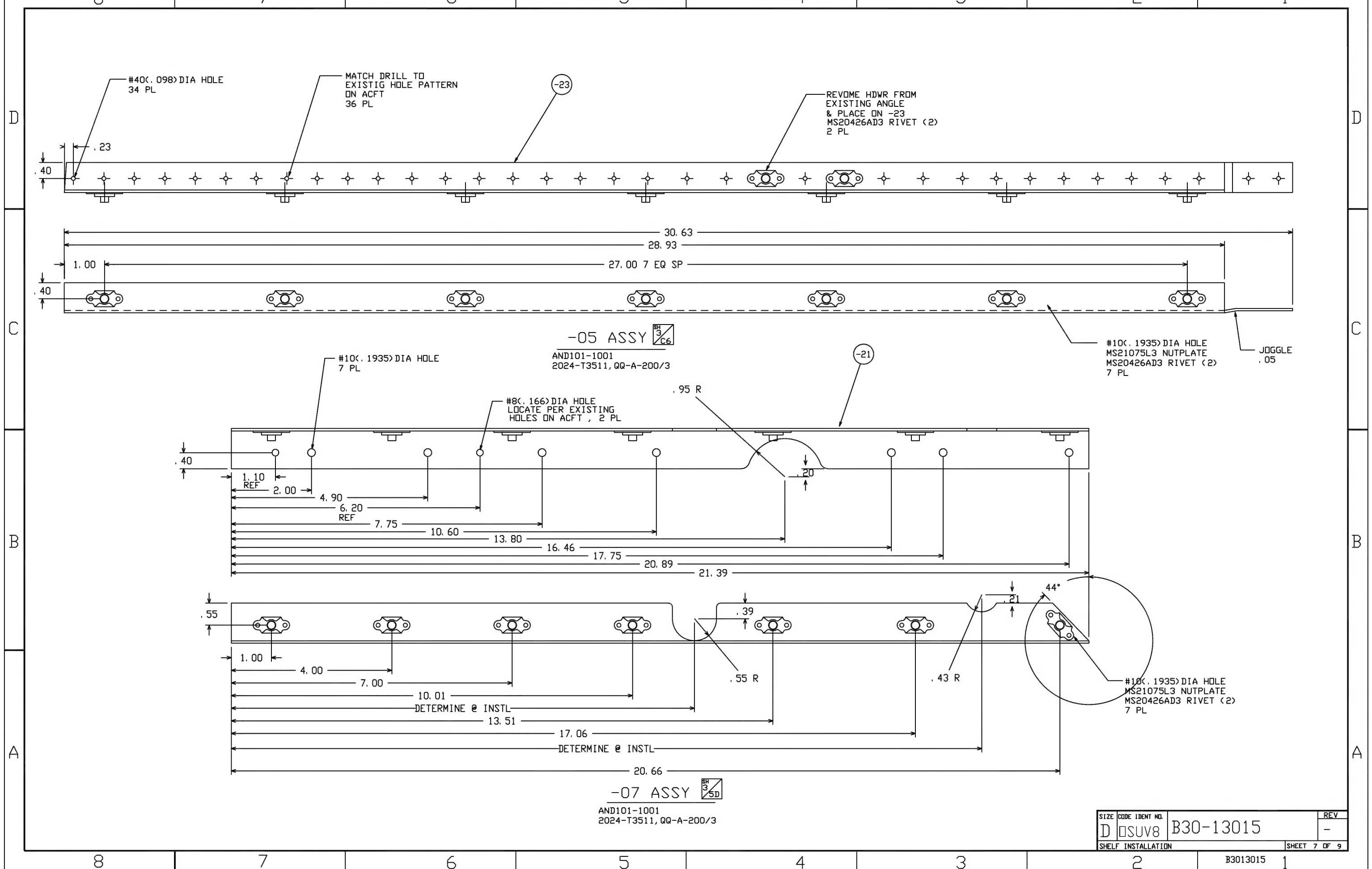
A

A

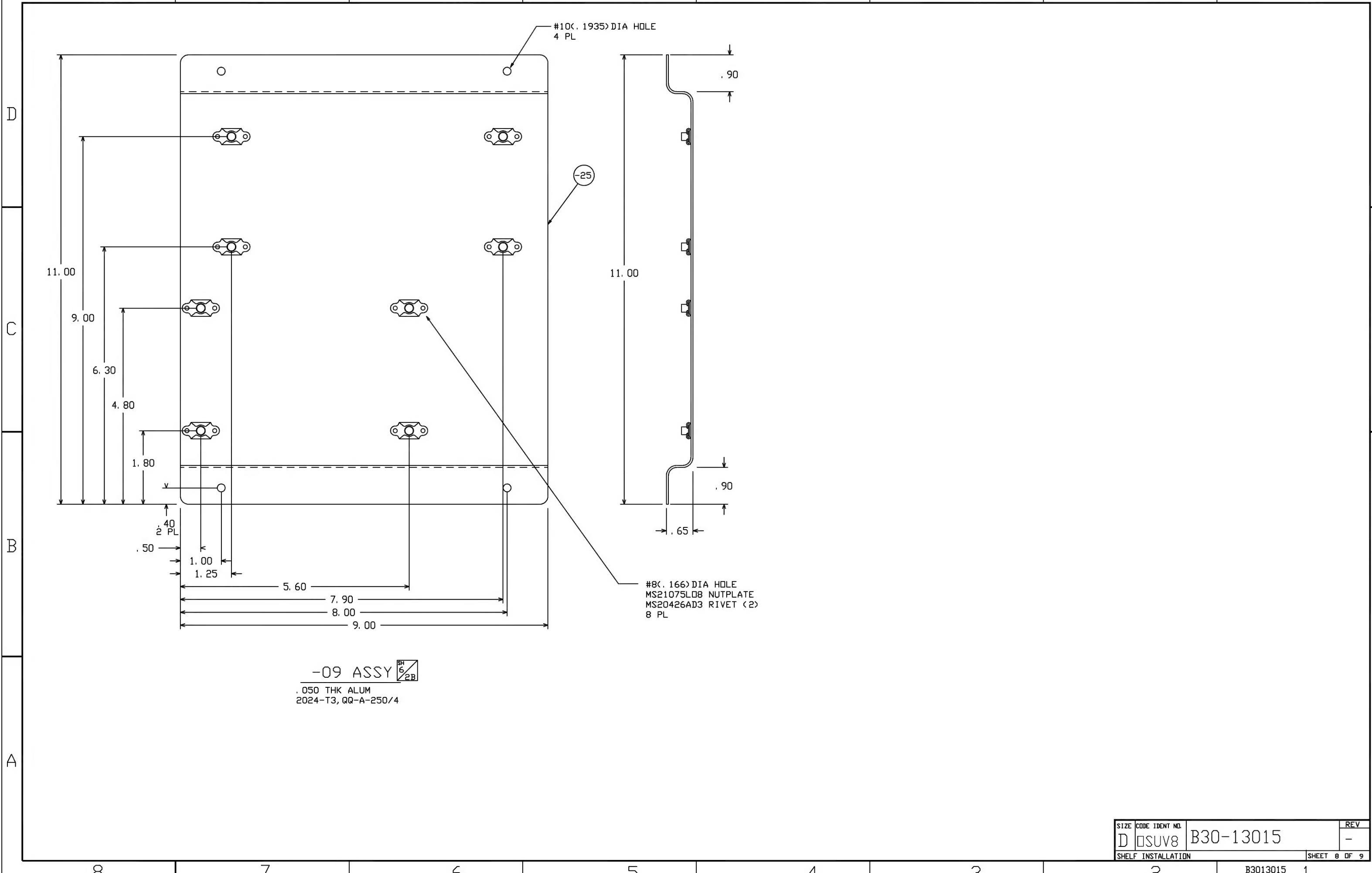
-03 SHELF ASSY <sup>SH 2 C7</sup>

SIZE CODE IDENT NO.  
D DSUV8 B30-13015  
REV -  
SHELF INSTALLATION SHEET 6 OF 9

8 7 6 5 4 3 2 1

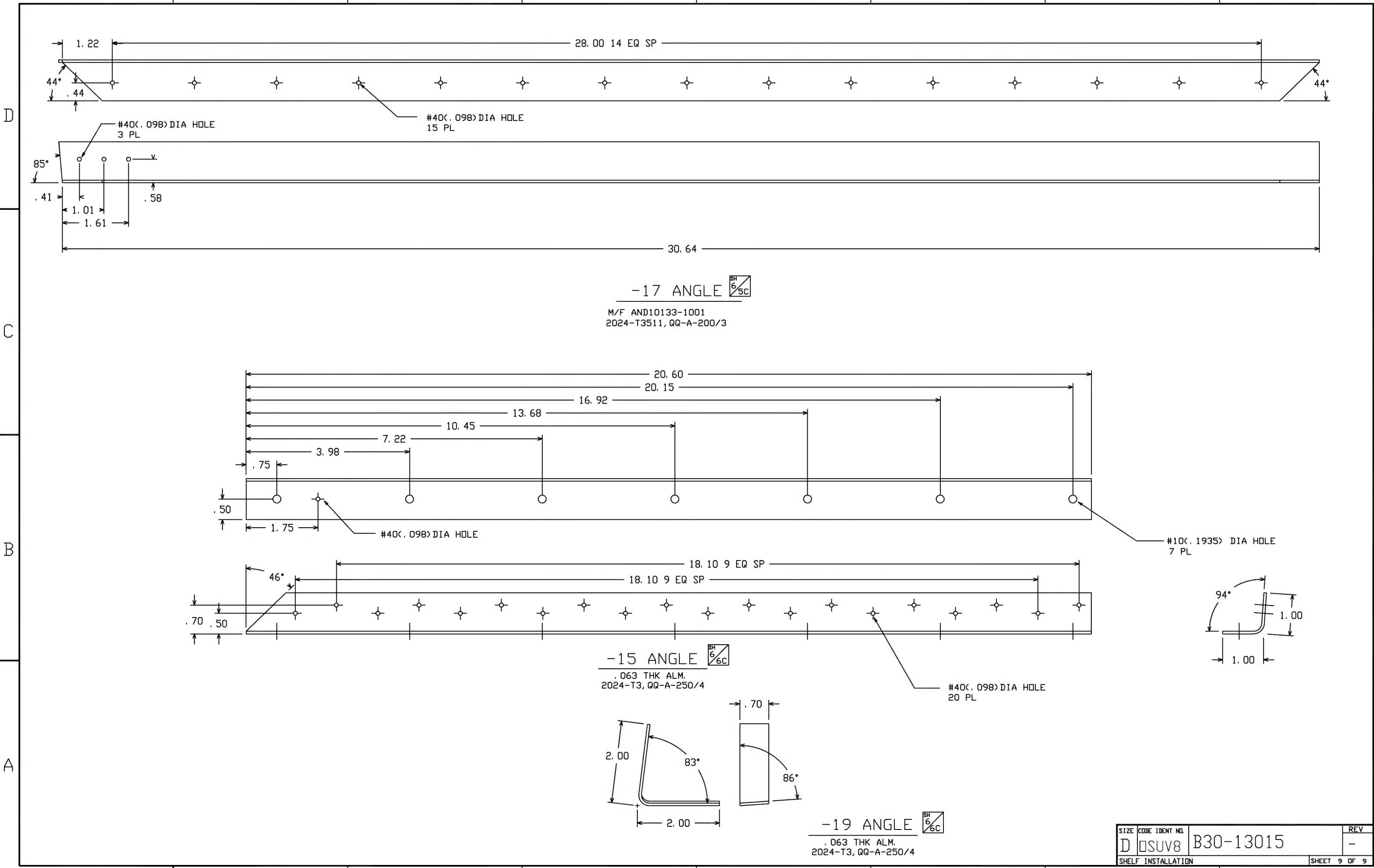


8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1